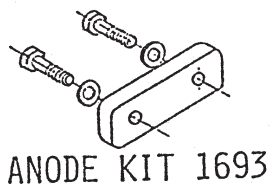


MODEL X



MODEL X CHRYSLER/FORCE

REF	QTY	PART NO	DESCRIPTION	REF	QTY	PART NO	DESCRIPTION
1	1	403	SPOTFACER & DRILL KIT 5/16	52	2	502	BEARING 7305B-UA
2	1	585	BOLT HEX HD 1/4-20 X 1 1/4	53	1	511	TRUARC 5100-98
3	1	27	SHIFT LEVER SPACER B	54	1	404	BACKUP WASHER
4	1	623	NYLOC 1/4-20	55	1	513	TRUARC N5002-250ZD
5	1	851	WATER TUBE EXT X W/ O-RING	56	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
6	1	531	O RING 568-015 1/16X9/16X11/16	57	4	517	SPIROLOX RR-150S
7	1	844	PUMP ADAPTER X	58	2	506	SEAL INNER
8	1	842	ADAPTER PLATE X	59	2	507	SEAL OUTER 6324-S
9	6	640	WASHER SPRING LOCK 5/16	60	2	527	O RING 568-141 3/32X2 5/16X2 1/2
10	6	597	BOLT HEX HD 5/16-18 X 1 1/4	61	1	393.5	BEARING CARRIER W/SEALS & O RINGS 5/16
11	4	636	WASHER SPRING LOCK M10	62	3	521	O RING 568-011 1/16X5/16X7/16
12	2	608	BOLT HEX HD 3/8-16 X 2 1/4	63	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
13	1	609	BOLT HEX HD 3/8-16 X 2 3/4	64	1	106.25	IMPELLER 7 3/8 W/136 SLEEVE 70-85 HP
14	1	610	BOLT HEX HD 3/8-16 X 3	64	1	948	IMPELLER 7 3/8D W/136 SLEEVE 90-140 HP
15	1	886	SPACER 5/16ID X 1/2	64	1	1738	IMPELLER 4BLADEV6 W/136 SLEEVE 150 HP
16	1	604	BOLT HEX HD 5/16-18 X 4	65	1	136	SHAFT SLEEVE PLASTIC LARGE
		85800	VOLUTE WITH GATE X	* 66	1	434	IMPELLER TEE KEY - SQUARE
17	1	858	VOLUTE WITH EXHAUST TUBE X	67	8	121	SHIM WASHER LARGE
18	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	68	1	781	NUT KEEPER LARGE/PKG 2 PER BAG
19	1	845	CLIP EXHAUST TUBE 1 3/8	69	1	122.1	SHAFT NUT 3/4-16 BRASS
20	2	621	NYLOC 10-32			1333	INTAKE ASSY FLANGED WITH GRILL & LINER
21	1	1023	WASHER FIBER 3/8	70	1	1431	LINER 7 3/8 FLANGED
22	1	1022	BOLT HEX HD 3/8-16 X 1/2	71	1	1332	INTAKE PAINTED ONLY
23	1	553.2	BALL END 1/4X10-32 CABLE	72	2	14	GRILL ROD
24	1	975	LUBE HOSE ASSY	73	9	117	GRILL BAR LARGE
25	1	539	ZIRC FITTING 1/4-28	74	6	1319	STUD - INTAKE LARGE
26	1	550	GREASE GUN	75	6	625	NYLOC 5/16-18
27	1	552	GREASE 10 OZ TUBE NO.630-AA			171	BRACKET ASSY MORSE W/CLAMP & HARDWARE
28	1	1172	REVERSE GATE, LARGE	76	1	156	BRACKET CABLE SUPPORT
29	2	536	NYLINER 1/2 ID X 13/16	77	1	542	SHIM MORSE A035777
30	1	1178	SPRING GATE PIVOT 1/2	78	1	543	CLAMP CHRYS 154317
31	2	823	PIN GATE PIVOT 1/2 LARGE	79	2	561	FIL HD SLOTTED 10-24 X 5/8
32	1	1043	SHAFT ROLLER	80	2	635	1/4 WASHER AN960C416
33	3	624	NYLOC 1/4-28	81	2	572	BOLT HEX HD 1/4-20 X 5/8
34	1	1042	ROLLER ASSY	82	2	619	NYLOC 10-24
35	2	635	1/4 WASHER AN960C416	83	1	1719	TORSIONAL DAMPER 3/4
36	1	1034	SHIFT CAM LARGE	* 66	1	1706	IMPELLER TEE KEY - 1/2 ROUND
37	1	62	NUT HEX JAM 1/4-28				
38	1	1199	PIVOT - CABLE END				
39	1	638	WASHER SPRING LOCK 1/4				
40	1	622	NUT HEX 1/4-28				
41	1	1037	BUSHING CAM				
42	1	1038	WASHER CAM				
43	2	1039	SHIM - CAM				
44	1	1036	CAM ECCENTRIC DRILLED				
45	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
46	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
47	1	1170	SPRING GATE BUMPER				
48	1	1497	GATE BUMPER				
49	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
		1441.1	SHAFT ASSY COMPLETE, XDX, 1ST 5/16				
50	1	1440	SHAFT ONLY, XDX, 1ST 38 3/4 LG				
		959.1	SHAFT ASSY COMPLETE, XD, 1ST 5/16				
50	1	958	SHAFT ONLY, XD, 1ST 33 3/4 LG				
51	1	41	SHAFT BEARING THRUST RING				

26.SEP.97

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12
3/8-16 (M10)	22

BEARING, SEAL, SNAP & "O" RING KIT - 1 BEARING 462.1
2 BEARINGS 462.2