



MODEL AC 75/125

ANODE KIT 1693

**MODEL AC MERCURY 80-125 HP 2 STROKE
MODEL AC OPT MERCURY 75-115 HP OPTIMAX**

REF	QTY	PART NO.	DESCRIPTION	REF NO.	QTY	PART	DESCRIPTION
2	1	1009	PUMP ADAPTER AC, AN	50	1	1806	SHAFT ONLY ACX, 13T 35 5/32 LG
3	1	643	WASHER FIBER 3/8			1807.1	SHAFT ASSY COMPLETE, ACX 13T-5/16
4	1	1013	TILT ARM ASSY AC	50	1	1785	SHAFT ONLY AC OPT, 13T 30 3/4 LG
5	1	1018	CAM SPACER AC			1786.1	SHAFT ASSY COMPLETE, AC OPT 13T-5/16
6	1	111	SHIFT ROD FORMED	50	1	1788	SHAFT ONLY ACX OPT, 13T 35 3/4 LG
7	1	533	NYLINER 1/4 1D X 1/4			1789.1	SHAFT ASSY COMPLETE, ACX OPT 13T-5/16
8	1	635	1/4 WASHER AN960C416	51	1	41	SHAFT BEARING THRUST RING
9	1	645	COTTER PIN 1/16 X 1/2	52	2	502	BEARING 7305B-UA
10	1	1265	SHIFT GUIDE AC-ROD	53	1	511	TRUARC 5100-98
11	2	630	DOWEL PIN 3/8 X 7/8	54	1	404	BACKUP WASHER
12	4	636	WASHER SPRING LOCK M10	55	1	513	TRUARC N5002-250ZD
13	2	588	BOLT HEX HD M10-1.5 X 60MM	56	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
14	1	589	BOLT HEX HD M10-1.5 X 70MM	57	4	517	SPIROLOX RR-150S
15	1	590	BOLT HEX HD M10-1.5 X 90MM	58	2	506	SEAL INNER
16	1	1620	WEDGE STUD AN-4M	59	2	507	SEAL OUTER 6324-S
17	1	1486	WEDGE AN	60	2	527	O RING 568-141 3/32X2 5/16X2 1/2
		10071	VOLUTE WITH GATE AC	61	1	393.5	BEARING CARRIER W/SEALS & O RING 5/16
18	1	1007	VOLUTE WITH EXHAUST TUBE AC	62	3	521	O RING 568-011 1/16X5/16X7/16
19	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	63	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
20	1	847	CLIP EXHAUST TUBE 3/4	64	1	1756	IMPELLER 7 3/8 STAINLESS W/136 SLEEVE 75-90 HP
21	2	621	NYLOC 10-32	64	1	1919	IMPELLER 7 3/8D STAINLESS W/136 SLEEVE 100-125 HP
22	1	1023	WASHER FIBER 3/8	65	1	136	SHAFT SLEEVE PLASTIC LARGE
23	1	1022	BOLT HEX HD 3/8-16 X 1/2	66	1	1706	IMPELLER TEE KEY - 1/2 ROUND
24	1	975	LUBE HOSE ASSY	67	7	121	SHIM WASHER LARGE
25	1	539	ZIRC FITTING 1/4-28	68	1	781	NUT KEEPER LARGE/PKG 2 PER BAG
26	1	550	GREASE GUN	69	1	122.1	SHAFT NUT 3/4-16 BRASS
27	1	552	GREASE 10 OZ TUBE NO. 630AA			1333.04	INTAKE ASSY 7 3/8 FLANGED W/ GRILL & LINER
28	1	1172	REVERSE GATE LARGE	70	1	1431	LINER 7 3/8 FLANGED
29	2	536	NYLINER 1/2 ID X 13/16	71	1	1332.04	INTAKE PAINTED ONLY
30	1	1178	SPRING GATE PIVOT 1/2	72	2	14	GRILL ROD
31	2	823	PIN GATE PIVOT 1/2 LARGE	73	9	117	GRILL BAR LARGE
32	1	1043	SHAFT ROLLER	74	6	1319	STUD - INTAKE LARGE
33	3	624	NYLOC 1/4-28	75	8	625	NYLOC 5/16-18
34	1	1042	ROLLER ASSY.			334	BRACKET ASSY MERCURY W/HARDWARE
35	2	635	1/4 WASHER AN960C416	76	1	153	BRACKET CABLE SUPPORT MERCURY
36	1	1034	SHIFT CAM LARGE	77	1	597	BOLT HEX HD 5/16-18 X 1 1/4
37	1	62	NUT HEX JAM 1/4-28	79	2	635	1/4 WASHER AN960C416
38	1	1199	PIVOT - CABLE END	80	2	572	BOLT HEX HD 1/4-20 X 5/8
39	1	638	WASHER SPRING LOCK 1/4	81	1	1719	TORSIONAL DAMPER 3/4
40	1	622	NUT HEX 1/4-28	82	4	640	WASHER SPRING LOCK 5/16
41	1	1037	BUSHING CAM				
42	1	1038	WASHER CAM				
43	2	1039	SHIM - CAM				
44	1	1036	CAM ECCENTRIC DRILLED				
45	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
46	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
47	1	1170	SPRING GATE BUMPER				
48	1	1497	GATE BUMPER				
49	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
50	1	1016	SHAFT ONLY, AC 13T 30 5/32 LG				
		1017.1	SHAFT ASSY COMPLETE, AC 13T-516				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILLER STEERING

SHIFT CABLE ASSY 1263, 1264 SEE PAGE 21

STARTING 2006, SHIFT CABLE ASSY 2043 FOR 75-115 HP OPTIMAX SEE PAGE 25.7

BEARING, SEAL, SNAP & "O" RING KIT

2 BRG 462.2