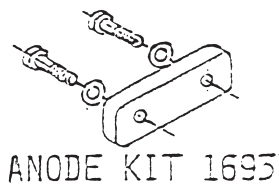


MODEL AY



**MODEL AY HONDA 150HP  
IN-LINE 4 CYL. 4 STROKE 144 CU. IN.**

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
3	1	1816	ADAPTER PLATE AY	54	2	527	O RING 568-141 3/32X2 5/16X2 1/2
4	1	1661 REV A	SHIFT ROD GUIDE AY	55	1	393.5	BEARING CARRIER W/SEALS & O RINGS 5/16
6	10	636	WASHER SPRING LOCK M10	56	3	521	O RING 568-011 1/16X5/16X7/16
7	5	592	BOLT HEX HD M10-1.25 X 35MM	57	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
8	2	631	DOWEL PIN 3/16 X 1/2	58	1	1839	IMPELLER 7 3/16 V6 STAINLESS
9	2	608	BOLT HEX HD 3/8-16 X 2 1/4	59	1	136	SHAFT SLEEVE PLASTIC LARGE
10	1	592.5	BOLT HEX HD M10-1.25 X 100MM	60	1	1706	IMPELLER TEE KEY - 1/2 ROUND
11	1	592.4	BOLT HEX HD M10-1.25 X 90MM	61	8	121	SHIM WASHERS
12	1	607	BOLT HEX HD 3/8-16 X 1 1/2	62	1	781	NUTKEEPER (2 PER BAG)
		1820	VOLUTE WITH GATE AY	63	1	122.1	SHAFT NUT 3/4-16 BRASS
13	1	1819	VOLUTE WITH EXHAUST TUBE AY			1840.05	INTAKE ASSY FLANGED WITH GRILL BAR & LINER
14	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	64	1	1831	LINER 7 3/16 FLANGED
15	1	845	CLIP EXHAUST TUBE 1 3/8	65	1	1332	INTAKE PAINTED ONLY
16	2	621	NYLOC 10-32	66	2	14	GRILL ROD
19	2	553.2	BALL END 1/4X10-32 CABLE	67	9	117	GRILL BAR LARGE
20	1	975	LUBE HOSE ASSY	68	6	1319	STUD - INTAKE LARGE
21	1	539	ZIRC FITTING 1/4-28	69	6	625	NYLOC 5/16-18
22	1	550	GREASE GUN	70	1	156	BRACKET CABLE SUPPORT
23	1	552	GREASE 10 OZ TUBE NO. 630-AA	71	2	542	SHIM MORSE AO35777
24	1	1172	REVERSE GATE LARGE	72	2	543	CLAMP CHRYS 154317
25	2	536	NYLINER 1/2 ID X 13/16	73	2	561.1	FIL HD SLOTTED 10-24 X 3/4
26	1	1178	SPRING GATE PIVOT 1/2	75	2	572	BOLT HEX HD 1/4-20 X 5/8
27	2	823	PIN GATE PIVOT 1/2 LARGE	76	2	619	NYLOC 10-24
28	1	1043	SHAFT ROLLER	77	1	1719	TORSIONAL DAMPER 3/4
29	2	624	NYLOC 1/4-28	78	4	640	WASHER SPRING LOCK 5/16
30	1	1042	ROLLER ASSY	79	1	1022	BOLT HEX HD 3/8-16 X 1/2
31	3	635	1/4 WASHER AN960C416	80	1	1023	WASHER FIBER 3/8
32	1	1034	SHIFT CAM LARGE				
33	1	623	NYLOC 1/4-20				
34	1	576	BOLT HEX HD 1/4-20 X 1				
35	1	1037	BUSHING CAM				
36	1	1038	WASHER CAM				
37	2	1039	SHIM - CAM				
38	1	1036	CAM ECCENTRIC DRILLED				
39	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
40	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
41	1	1170	SPRING GATE BUMPER				
42	1	1497	GATE BUMPER				
43	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
44	1	1822	SHAFT ONLY, AY 19T 29-3/4 LG				
		1823.1	SHAFT ASSY COMPLETE, AY 19T-5/16				
45	1	41	SHAFT BEARING THRUST RING				
46	2	502	BEARING 7305B-UA				
47	1	511	TRUARC 5100-98				
48	1	404	BACKUP WASHER				
49	1	513	TRUARC N5002-250ZD				
50	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS				
51	4	517	SPIROLOX RR-150S				
52	2	506	SEAL INNER				
53	2	507	SEAL OUTER 6324-S				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

BEARING, SEAL, SNAP & "O" RING KIT  
2 BRG 462.2

NEUTRAL CABLE ASSY 1815, pg. 26.6 – NOT  
NEEDED WITH TILLER STEERING

SHIFT CABLE ASSY 1829 SEE PAGE 25.2