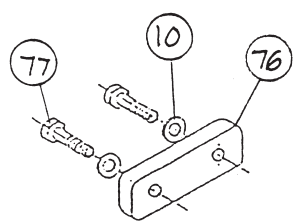


MODEL BE 90



MODEL BE90 HONDA 75-90 HP 2007

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART	DESCRIPTION
1	1	1486	WEDGE BOLT AN	55	1	513	TRUARC N5002-250ZD
2	1	1981	PUMP ADAPTER BE	56	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
3	1	1485	WEDGE STUD AN	57	4	517	SPIROLOX RR-150S
4	1	156	BRACKET CABLE SUPT OMC, MORSE	58	2	506	SEAL INNER
5	1	543	CLAMP CHRYS 154317	59	2	507	SEAL OUTER 6324-S
6	1	542	SHIM MORSE A035777	60	2	527	O RING 568-141 3/32X2 5/16X2 1/2
7	2	561.1	FIL HD SLOTTED 10-24 X 3/4	61	1	393.5	BEARING CARRIER W/SEALS & O RING 5/16
8	2	619	NYLOC 10-24	62	3	521	O RING 568-011 1/16X5/16X7/16
9	2	572	BOLT HEX HD 1/4-20 X 5/8	63	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
10	4	635	1/4 WASHER AN960C416	64	1	1756	IMPELLER 7 3/8 SS 75-90 HP
11	2	616	DOWEL PIN 6 X 16 MM	65	1	136	SHAFT SLEEVE PLASTIC LARGE
12	4	636	WASHER SPRING LOCK M10	66	1	1706	IMPELLER TEE KEY - 1/2 ROUND
13	2	592.2	BOLT HEX HD M10-1.25 X 60MM	67	8	121	SHIM WASHER LARGE
14	1	592.3	BOLT HEX HD M10-1.25 X 70MM	68	1	781	NUT KEEPER LARGE/PKG 2 PER BAG
15	1	592.4	BOLT HEX HD M10-1.25 X 90MM	69	1	122.1	SHAFT NUT 3/4-16 BRASS
16	1	1661	SHIFT GUIDE AN, AY-ROD			1333.05	INTAKE ASSY 7 3/8 FLANGED W/ GRILL & LINER
17	1	1985	FRONT DOWEL	70	1	1431	LINER 7 3/8 FLANGED
		1980.05	VOLUTE WITH GATE BE	71	1	1332.05	INTAKE PAINTED ONLY
18	1	1979.05	VOLUTE WITH EXHAUST TUBE BE	72	2	14	GRILL ROD
19	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	73	9	117	GRILL BAR LARGE
20	1	847	CLIP EXHAUST TUBE 3/4	74	6	1319	STUD - INTAKE LARGE
21	2	621	NYLOC 10-32	75	7	625	NYLOC 5/16-18
22	1	1023	WASHER FIBER 3/8	76	1	1635	ANODE PAD - SMALL, MED, LRG
23	1	1022	BOLT HEX HD 3/8-16 X 1/2	77	2	587.3	BOLT HEX HD M6-1.0 X 25MM
24	1	975	LUBE HOSE ASSY	79	4	640	WASHER SPRING LOCK 5/16
25	1	539	ZIRC FITTING 1/4-28	81	1	1719	TORSIONAL DAMPER 3/4
26	1	550	GREASE GUN	82	1	616.2	DOWEL PIN 6 X 10 MM
27	1	552	GREASE 10 OZ TUBE NO. 630AA				
28	1	1172.05	REVERSE GATE LARGE				
29	2	536	NYLINER 1/2 ID X 13/16				
30	1	1178	SPRING GATE PIVOT 1/2				
31	2	823	PIN GATE PIVOT 1/2 LARGE				
32	1	1043	SHAFT ROLLER				
33	2	624	NYLOC 1/4-28				
34	1	1042	ROLLER ASSY.				
35	2	635	1/4 WASHER AN960C416				
36	1	1034	SHIFT CAM LARGE				
41	1	1037	BUSHING CAM				
42	1	1038	WASHER CAM				
43	2	1039	SHIM - CAM				
44	1	1036	CAM ECCENTRIC DRILLED				
45	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
46	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
47	1	1170	SPRING GATE BUMPER				
48	1	1497	GATE BUMPER				
49	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
	1	1984.1	SHAFT ASSY COMPLETE BE 19T				
50	1	1983	SHAFT ONLY, BE 19T 30 5/32 LG				
51	1	41	SHAFT BEARING THRUST RING				
52	2	502	BEARING 7305B-UA				
53	1	511	TRUARC 5100-98				
54	1	404	BACKUP WASHER				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

NEUTRAL SWITCH CABLE ASSY 1318 SEE PAGE 25
NOT NEEDED WITH TILLER STEERING

TILLER STEERING
SHIFT CABLE ASSY 1829 SEE PAGE 25.2

BEARING, SEAL, SNAP & "O" RING KIT
2 BRG 462.2