



MODEL AN-4M

ANODE KIT 1693

**MODEL AN-4M MERCURY 4 STROKE 75-115 HP (97.4-106.2 c.i.)**  
**MODEL AN-4M 20T MERCURY 4 STROKE 75-115HP (105.7 C.I.)**

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART	DESCRIPTION
1	1	1486	WEDGE BOLT AN	56	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
2	1	1009	PUMP ADAPTER AC, AN	57	4	517	SPIROLOX RR-150S
3	1	1620	WEDGE STUD AN-4M	58	2	506	SEAL INNER
10	1	1621	SHIFT GUIDE AN-4M	59	2	507	SEAL OUTER 6324-S
10	1	1621.1	SHIFT GUIDE AN-4M	60	2	527	O RING 568-141 3/32X2 5/16X2 1/2
11	2	630	DOWEL PIN 3/8 X 7/8	61	1	393.5	BEARING CARRIER W/SEALS & O RING 5/16
12	4	636	WASHER SPRING LOCK M10	62	3	521	O RING 568-011 1/16X5/16X7/16
13	2	588	BOLT HEX HD M10-1.5 X 60MM	63	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
14	1	589	BOLT HEX HD M10-1.5 X 70MM	64	1	1756	IMPELLER 7 3/8 STAINLESS 75-115 HP
15	1	590	BOLT HEX HD M10-1.5 X 90MM	65	1	136	SHAFT SLEEVE PLASTIC LARGE
		1490.04	VOLUTE WITH GATE AN-4M	66	1	434	IMPELLER TEE KEY - SQUARE
18	1	1489.04	VOLUTE WITH EXHAUST TUBE AN-4M	66	1	1706	IMPELLER TEE KEY - 1/2 ROUND
19	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	67	8	121	SHIM WASHER LARGE
20	1	847	CLIP EXHAUST TUBE 3/4	68	1	781	NUT KEEPER LARGE/PKG 2 PER BAG
21	2	621	NYLOC 10-32	69	1	122.1	SHAFT NUT 3/4-16 BRASS
22	1	1023	WASHER FIBER 3/8			1333.04	INTAKE ASSY 7 3/8 FLANGED W/ GRILL & LINER
23	1	1022	BOLT HEX HD 3/8-16 X 1/2	70	1	1431	LINER 7 3/8 FLANGED
24	1	975	LUBE HOSE ASSY	71	1	1332.04	INTAKE PAINTED ONLY
25	1	539	ZIRC FITTING 1/4-28	72	2	14	GRILL ROD
26	1	550	GREASE GUN	73	9	117	GRILL BAR LARGE
27	1	552	GREASE 10 OZ TUBE NO. 630AA	74	6	1319	STUD - INTAKE LARGE
28	1	1172.04	REVERSE GATE LARGE	75	8	625	NYLOC 5/16-18
29	2	536	NYLINER 1/2 ID X 13/16			334	BRACKET ASSY MERCURY W/HARDWARE
30	1	1178	SPRING GATE PIVOT 1/2	76	1	153	BRACKET CABLE SUPPORT MERCURY
31	2	823	PIN GATE PIVOT 1/2 LARGE	77	1	597	BOLT HEX HD 5/16-18 X 1 1/4
32	1	1043	SHAFT ROLLER	79	4	640	WASHER SPRING LOCK 5/16
33	3	624	NYLOC 1/4-28	80	2	572	BOLT HEX HD 1/4-20 X 5/8
34	1	1042	ROLLER ASSY.	81	1	1719	TORSIONAL DAMPER 3/4
35	4	635	1/4 WASHER AN960C416				
36	1	1034	SHIFT CAM LARGE				
37	1	62	NUT HEX JAM 1/4-28				
38	1	1199	PIVOT - CABLE END				
39	1	638	WASHER SPRING LOCK 1/4				
40	1	622	NUT HEX 1/4-28				
41	1	1037	BUSHING CAM				
42	1	1038	WASHER CAM				
43	2	1039	SHIM - CAM				
44	1	1036	CAM ECCENTRIC DRILLED				
45	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
46	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
47	1	1170	SPRING GATE BUMPER				
48	1	1497	GATE BUMPER				
49	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
		1619.1	SHAFT ASSY COMPLETE AN-4M 18T				
50	1	1618	SHAFT ONLY, AN-4M 18T 31 3/32 LG				
		11953.1	SHAFT ASSY COMPLETE AN-4M 20T				
50	1	1952	SHAFT ONLY, AN-4M 20T 33 5/8 LG				
51	1	41	SHAFT BEARING THRUST RING				
52	2	502	BEARING 7305B-UA				
53	1	511	TRUARC 5100-98				
54	1	404	BACKUP WASHER				
55	1	513	TRUARC N5002-250ZD				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILLER STEERING  
 SHIFT CABLE ASSY 1264 SEE PAGE 21

BEARING, SEAL, SNAP & "O" RING KIT  
 2 BRG 462.2