



**MODEL BT TOHATSU**  
4 STROKE 3 CYL. 40-60 HP 2014-PRESENT

REF	QTY.	PART NO.	DESCRIPTION	REF	QTY.	PART NO.	DESCRIPTION
1	1	2210	SHIFT ROD GUIDE	50	1	512	TRUARC N5002-212ZD
2	1	1291	PUMP ADAPTER	51	1	433	UPPER SEAL CARRIER W/SEALS & O RINGS
3	4	591.4	BOLT HEX HD M8-1.25 X 40MM	52	4	517	SPIROLOX RR-150S
4	1	2202	ADAPTER PLATE BT	53	2	506	SEAL INNER
5	6	636	WASHER SPRING LOCK M10	54	2	507	SEAL OUTER
6	5	592	BOLT HEX HD M10-1.25 X 35MM	55	2	526	O RING 568-135 3/32 X 1-15/16 X 2-1/8
7	4	640	WASHER SPRING LOCK 5/16	56	1	2204	BEARING CARRIER W/SEALS & O RINGS BT
8	2	631	DOWEL PIN 3/16 X 1/2	57	3	521	O RING 568-011 1/16 X 5/16 X 7/16
9	2	603	BOLT HEX HD 5/16-18 X 2 1/2	58	4	638	WASHER SPRING LOCK 1/4
10	2	599	BOLT HEX HD 5/16-18 X 2 3/4	59	1	8.23	IMPELLER 6 1/8
11	1	607	BOLT HEX HD 3/8-16 X 1 1/2	59	1	1737	IMPELLER 6 1/8, STAINLESS
12	1	2208	VOLUTE WITH GATE BT	60	1	36.1	SHAFT SLEEVE PLASTIC MEDIUM
13	1	80	EXHAUST TUBE ASSY MED 2	61	1	1705	T KEY 1/2 ROUND-MEDIUM
14	1	846	CLIP EXHAUST TUBE 1	62	7	21	SHIM WASHER MEDIUM
15	2	621	NYLOC 1032	63	1	805	NUT RETAINER
16	1	1023	WASHER FIBER 3/8	64	1	22.1	SHAFT NUT 5/8-18 BRASS
17	1	1022	BOLT HEX HD 3/8-16 X 1/2	65	1	1718	TORSIONAL DAMPER 5/8
18	1	975	LUBE HOSE ASSY			1447.04	INTAKE ASSY
19	1	539	ZERK FITTING 1/4-28	66	1	1521	LINER 6 1/8 FLANGED
20	1	552.5	GREASE CARTRIDGE	67	6	1300	STUD - INTAKE MEDIUM
21	1	1175.04	REVERSE GATE	68	1	1326.04	INTAKE PAINTED
22	2	535	NYLINER 3/8 ID X 11/16	69	2	14	GRILL ROD
23	1	1177	SPRING GATE PIVOT 3/8	70	9	16	GRILL BAR MEDIUM
24	2	822	PIN GATE PIVOT 3/8			171	BRACKET ASSY MORSE W/CLAMP & HARDWARE
25	1	1043	SHAFT ROLLER	71	1	156	BRACKET CABLE SUPPORT
26	2	624	NYLOC 1/4-28	72	1	542	SHIM MORSE
27	1	1042	ROLLER ASSY	73	1	543	CLAMP CHRYS
28	3	635	1/4 WASHER	74	2	561	FIL HD SLOTTED 10-24 X 5/8
29	1	1035	SHIFT CAM	75	2	572	BOLT HEX HD 1/4-20 X 5/8
30	7	623	NYLOC 1/4-20	76	2	619	NYLOC 1024
31	1	553.2	BALL END 1/4 X 10-32 CABLE	77	1	633	WASHER FLAT 1/4 X 1
32	5	573	BOLT HEX HD 1/4-20 X 3/4				
33	1	1037	BUSHING CAM				
34	1	1038	WASHER CAM				
35	2	1039	SHIM-CAM				
36	1	1036	CAM ECCENTRIC				
37	1	576	BOLT HEX HD 1/4-20 X 1				
38	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
39	1	1170	SPRING GATE BUMPER				
40	1	1169	GATE BUMPER				
41	1	559.2	FIL HD SLOT 10-32 X 1 1/4 PATCH				
		2201	SHAFT ASSY COMPLETE, 14T, SHORT				
42	1	2200	SHAFT ONLY, 14T, 24-3/8 LG, SHORT				
		2215	SHAFT ASSY COMPLETE, 14T, LONG				
42	1	2214	SHAFT ONLY, 14T, 29-5/8 LG, LONG				
43	1	1275	KEY, TEE WATER PUMP				
44	1	41	SHAFT BEARING THRUST RING				
45	1	477	COLLAR BACKFIT 7205				
46	1	1536	THRUST WASHER				
47	1	504	BEARING 7205B-UA				
48	1	511	TRUARC 5100-98				
49	1	1535	SPACER				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILLER STEERING

SHIFT CABLE ASSY 2185

NEUTRAL CABLE ASSY 1318

BEARING, SEAL, SNAP & "O" RING KIT 803.1