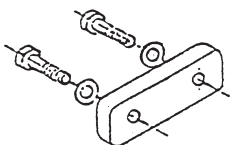


MODEL AJ



ANODE KIT 1693

MODEL AJ YAMAHA

AJ 2 STROKE, 3 CYL. 40-50 HP

AJ-44 4 STROKE, 4 CYL. 50-60HP

(DETERMINE IF DRIVESHAFT SPLINE 14 OR 16 TEETH)

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	1378	SHIFT ROD GUIDE	46	1	41	SHAFT BEARING THRUST RING
2	1	1377	WATER TUBE EXT. AJ	47	1	477	COLLAR BACKFIT 7205
3	5	591	BOLT HEX HD M8-1.25 X 30MM	48	1	1536	THRUST WASHER
4	1	1366	ADAPTER PLATE AJ	49	1	504	BEARING 7205B-UA
5	2	616	DOWEL PIN 6 X 16 MM	50	1	511	TRUARC 5100-98
6	5	636	WASHER SPRING LOCK M10	51	1	1535	SPACER
7	4	592	BOLT HEX HD M10-1.25 X 35MM	52	1	512	TRUARC N5002-212ZD
8	5	640	WASHER SPRING LOCK 5/16	53	1	433	UPPER SEAL CARRIER W/SEALS & O RINGS
9	2	631	DOWEL PIN 3/16 X 1/2	54	4	517	SPIROLOX RR-150S
10	2	603	BOLT HEX HD 5/16-18 X 2 1/2	55	2	506	SEAL INNER
11	2	599	BOLT HEX HD 5/16-18 X 2 3/4	56	2	507	SEAL OUTER 6324-S
12	1	607	BOLT HEX HD 3/8-16 X 1 1/2	57	2	526	O RING 568-135 3/32X1 15/16X2 1/8
		1370	VOLUTE WITH GATE AJ	58	1	1380	BEARING CARRIER W/SEALS & O RINGS AJ
13	1	1369	VOLUTE WITH EXHAUST TUBE AJ	59	3	521	O RING 568-011 1/16X5/16X7/16
14	1	80	EXHAUST TUBE ASSY MED 2	60	4	638	WASHER SPRING LOCK 1/4
15	1	846	CLIP EXHAUST TUBE 1	61	4	573	BOLT HEX HD 1/4-20 X 3/4
16	2	621	NYLOC 10-32	62	1	8.23	IMPELLER 6 1/8 W/36 SLEEVE
17	1	1023	WASHER FIBER 3/8	62	1	1737	IMPELLER 6 1/8 W/36 SLEEVE, STAINLESS
18	1	1022	BOLT HEX HD 3/8-16 X 1/2	63	1	36	SHAFT SLEEVE PLASTIC MEDIUM
19	1	553.2	BALL END 1/4X10-32 CABLE	64	1	782	IMPELLER TEE KEY - SQUARE
20	1	975	LUBE HOSE ASSY	64	1	1705	IMPELLER TEE KEY - 1/2 ROUND
21	1	539	ZIRC FITTING 1/4-28	65	8	21	SHIM WASHER MEDIUM
22	1	550	GREASE GUN	66	1	805	NUTKEEPER MED/PKG 2 PER BAG
23	1	552	GREASE 10 OZ TUBE 630-AA	67	1	22.1	SHAFT NUT 5/8-18 BRASS
24	1	1175	REVERSE GATE MEDIUM			1447	INTAKE ASSY 6 1/8 FLANGED W/ GRILL & LINER
25	2	535	NYLINER 3/8 1D X 1D X 11/16	68	1	1521	LINER 6 1/8 FLANGED
26	1	1177	SPRING GATE PIVOT 3/8	69	6	1300	STUD - INTAKE MEDIUM
27	2	822	PIN GATE PIVOT 3/8 MEDIUM	70	6	623	NYLOC 1/4-20
28	1	1043	SHAFT ROLLER	71	1	1326	INTAKE PAINTED ONLY MED FLANGED
29	2	624	NYLOC 1/4-28	72	2	14	GRILL ROD
30	1	1042	ROLLER ASSY	73	9	16	GRILL BAR MEDIUM
31	1	635	1/4 WASHER AN960C416			171	BRACKET ASSY MORSE W/CLAMP & HARDWARE
32	1	1035	SHIFT CAM MEDIUM	75	1	156	BRACKET CABLE SUPPORT
33	1	623	NYLOC 1/4-20	76	1	542	SHIM MORSE A035777
34	1	573	BOLT HEX HD 1/4-20 X 3/4	77	4	543	CLAMP CHRYS 154317
35	1	1037	BUSHING CAM	78	2	561	FL JD SLOTTED 10-24 X 5/8
36	1	1038	WASHER CAM	79	2	635	1/4 WASHER AN960C416
37	2	1039	SHIM-CAM	80	2	572	BOLT HEX HD 1/4-20 X 5/8
38	1	1036	CAM ECCENTRIC DRILLED	81	2	619	NYLOC 10-24
39	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH	82	1	1718	TORSIONAL DAMPER 5/8
40	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
41	1	1170	SPRING GATE BUMPER				
42	1	1169	GATE BUMPER				
43	1	559.2	FIL HD SLOTTED 10-32 X 1/4 PATCH				
44	1	1375	SHAFT ONLY, AJS, 14T, 25-1/16 LG.				
		1376	SHAFT ASSY COMPLETE, AJS, 14T W/1275 KEY				
44	1	1435	SHAFT ONLY, AJL, 14T 30-1/16 LG.				
		1436	SHAFT ASSY COMPLETE, AJL, 14T W/1275 KEY				
44	1	1444	SHAFT ONLY, AJL, 14T 4 STROKE				
		1445	SHAFT ASSY COMPLETE, AJL, 14T, 4 STROKE				
44	1	1695	SHAFT ONLY, AJL 16T, 4 STROKE				
		1696	SHAFT ASSY COMPLETE, AJL, 16T 4 STROKE				
45	1	1275	KEY, TEE WATER PUMP				
NOTE: FLUSH SCREW AND WASTER METRIC ON BLUE VOLUTES							
	17	1	1025	WASHER FIBER M8			
	18	1	1024	BOLT HEX HD M8-1.25 X 12			

TILLER STEERING

F50 - SHIFT CABLE ASSY, 1382, 1383, SEE PAGE 32 - PORT HANDLE

F60 - SHIFT CABLE ASSY, 1566, SEE PG. 26.1, LRG SERIES - STARBOARD HANDLE

2006 SHIFT CABLE ASSY 1856, 1857, SEE PG. 26.9, LRG SERIES

BEARING, SEAL, SNAP & "O" RING KIT 803.1

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS