



MODEL U4

ANODE KIT 1693

MODEL U4 SUZUKI

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	860	PUMP ADAPTER , U4	43	1	41	SHAFT BEARING THRUST RING
2	4	638	WASHER SPRING LOCK 1/4	44	1	477	COLLAR BACKFIT 7205
3	4	578	BOLT HEX HD 1/4-20 X 1 3/4	45	1	1536	THRUST WASHER
4	1	869	ADAPTER PLATE & TUBE U4S	46	1	504	BEARING 7205B-UA
4	1	876	ADAPTER PLATE & TUBE U4L	47	1	511	TRUARC 5100-98
5	2	616	DOWEL PIN 6 X 16 MM	48	1	1535	SPACER
6	10	640	WASHER SPRING LOCK 5/16	49	1	512	TRUARC N5002-212ZD
7	6	591	BOLT HEX HD M8-1.25 X 30MM	50	1	433	UPPER SEAL CARRIER W/SEALS & "O" RINGS
8	2	631	DOWEL PIN 3/16 X 1/2	51	4	517	SPIROLOX RR-150S
9	4	599	BOLT HEX HD 5/16-18 X 2 3/4	52	2	506	SEAL INNER
10	1	606	BOLT HEX HD 3/8-16 X 1 1/4	53	2	507	SEAL OUTER 6324-S
		89200	VOLUTE WITH GATE U4	54	2	526	O RING 568-135 3/32X1 15/16X2 1/8
11	1	892	VOLUTE WITH EXHAUST TUBE U4	55	1	912	BEARING CARRIER W/SEALS & "O" RINGS U4
12	1	80	EXHAUST TUBE ASSY MEDIUM 2	56	3	521	"O" RING 568-011 1/16X5/16X7/16
13	1	846	CLIP EXHAUST TUBE 1	57	2	637	WASHER SPRING LOCK #10
14	2	621	NYLOC 10-32	58	2	561	FIL HD SLOTTED 10-24 X 5/8
15	1	1023	WASHER FIBER 3/8	59	1	8.23	6 1/8 ALUM/ZINC IMPELLER W/136 SLEEVE
16	1	1022	BOLT HEX HD 3/8-16 X 1/2	59	1	1737	6 1/8 STANLESS STEEL IMPELLER W/136 SLEEVE
17	1	553.2	BALL END 1/4X10-32 CABLE	60	1	36.1	SHAFT SLEEVE PLASTIC MEDIUM
18	1	975	LUBE HOSE ASSY	61	1	782	IMPELLER TEE KEY - SQUARE
19	1	539	ZIRC FITTING 1/4-28	61	1	1705	IMPELLER TEE KEY - 1/2 ROUND
20	1	550	GREASE GUN	62	8	21	SHIM WASHERS MEDIUM
21	1	552	GREASE 10 OZ TUBE NO. 630-AA	63	1	805	NUT KEEPER MED/PKG. 2 PER BAG
22	1	1175	REVERSE GATE, MEDIUM	64	1	22.1	SHAFT NUT 5/8-18 BRASS
23	2	535	NYLINER 3/8 ID X 11/16			1447	INTAKE ASSY 6 1/8 FLANGED W/ GRILL & LINER
24	1	1177	SPRING GATE PIVOT 3/8	65	1	1521	LINER 6 1/8 FLANGED
25	2	822	PIN GATE PIVOT 3/8 MEDIUM	66	6	1300	STUD - INTAKE MEDIUM
26	1	1043	SHAFT ROLLER	67	6	623	NYLOC 1/4-20
27	2	624	NYLOC 1/4-28	68	1	1326	INTAKE PAINTED ONLY MED FLANGED
28	1	1042	ROLLER ASSY	69	2	14	GRILL ROD
29	1	635	1/4 WASHER AN960C416	70	9	16	GRILL BAR MEDIUM
30	1	1035	SHIFT CAM MEDIUM			171	BRACKET ASSY MORSE
31	1	623	NYLOC 1/4-20	72	1	156	BRACKET CABLE SUPPORT
32	1	573	BOLT HEX HD 1/4-20 X 3/4	73	2	542	SHIM MORSE AO35777
33	1	1037	BUSHING CAM	74	2	543	CLAMP CHRYS 154317
34	1	1038	WASHER CAM	75	2	561	FIL HD SLOTTED 10-24 X 5/8
35	2	1039	SHIM-CAM	76	2	635	1/4 WASHER AN960C416
36	1	1036	CAM ECCENTRIC DRILLED	77	2	572	BOLT HEX HD 1/4-20 X 5/8
37	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH	78	2	619	NYLOC 10-24
38	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH	79	1	1718	TORSIONAL DAMPER 5/8
39	1	1170	SPRING GATE BUMPER				
40	1	1169	GATE BUMPER				
41	1	559.2	FIL JD SLOTTED 10-32 X 1 1/4 PATCH				
		868	SHAFT ASSY COMPLETE, U4S, 12T				
42	1	867	SHAFT ONLY, U4S, 12T 26 9/32 LG.				
		882	SHAFT ASSY COMPLETE, U4L, 12T				
42	1	881	SHAFT ONLY, U4L, 12T 29 7/16 LG.				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

SHIFT ROD ASSYS 1282, 1283, See Pg. 23

BEARING, SEAL, SNAP & "O" RING KIT 803.1