



**MODEL BI ETEC EVINRUDE
25-30HP STARTING 2010**

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	6	576	BOLT HEX HD 1/4-20 X 1	50	4	517	SPIROLOX RR-150S
2	6	591	BOLT HEX HD M8-1.25 X 30MM	51	2	506	SEAL INNER
3	1	2053	WATER TUBE EXT BI W/O-RING	52	2	507	SEAL OUTER 6324-S
4	1	532.2	O RING 10MM X 2MM	53	2	526	O RING 568-135
5	1	636	WASHER SPRING LOCK M10	54	1	1472	BEARING CARRIER W/SEALS & O RINGS AM, BI
7	1	2049	ADAPTER PLATE BI	55	3	521	O RING 568-011 1/16X5/16X7/16
8	10	640	WASHER SPRING LOCK 5/16	56	2	637	WASHER SPRING LOCK 1/4
9	4	599	BOLT HEX HD 5/16-18 X 2 3/4	57	2	561	FIL HD SLOTTED 10-24 X 5/8
10	1	606	BOLT HEX HD 3/8-16 X 1 1/4	58	1	8.21	IMPELLER 5 7/8, ALUM/ ZINC, W/36.1 SLEEVE
		2048	VOLUTE WITH GATE BI CAM	59	1	36.1	SHAFT SLEEVE PLASTIC MED.
11	1	2047	VOLUTE WITH EXHAUST TUBE BI	60	1	1705	IMPELLER TEE KEY - 1/2 ROUND
12	1	80	EXHAUST TUBE ASSY MEDIUM 2	61	7	21	SHIM WASHER MEDIUM
13	1	846	CLIP EXHAUST TUBE 1	62	1	805	NUT KEEPER MED/PKG 2 PER BAG
14	2	621	NYLOC 10-32	63	1	22.1	SHAFT NUT 5/8-18 BRASS
15	1	975	LUBE HOSE ASSY			1448	INTAKE ASSY 5 7/8 FLANGED W/ GRILL & LINER
16	1	539	ZIRC FITTING 1/4-28	64	1	1678	LINER 5 7/8 FLANGED
17	1	550	GREASE GUN	65	6	1300	STUD - INTAKE MEDIUM
18	1	552	GREASE TUBE NO 630-AA	66	6	623	NYLOC 1/4-20
19	1	1175	REVERSE GATE, MEDIUM	67	1	1326	INTAKE PAINTED ONLY MED FLANGED
20	2	535	NYLINER 3/8 1D X 11/16	68	2	14	GILL ROD
21	1	1177	SPRING GATE PIVOT 3/8	69	9	16	GILL BAR MEDIUM
22	2	822	PIN GATE PIVOT 3/8 MEDIUM			170	BRACKET ASSY OMC W/CLIP & HARDWARE
23	1	1043	SHAFT ROLLER	71	1	156	BRACKET CABLE SUPT OMC, MORSE
24	3	624	NYLOC 1/4-28	72	1	546	CLIP OMC 305736
25	1	1042	ROLLER ASSY	73	2	562	PAN HD PHILLIPS 10-32 X 1/2
26	8	635	1/4 WASHER AN960C416	74	2	635	1/4 WASHER AN960C416
27	1	1035	SHIFT CAM MEDIUM	75	2	572	BOLT HEX HD 1/4-20 X 5/8
28	1	62	NUT HEX JAM 1/4-28	76	2	621	NYLOC 10-32
29	1	1199	PIVOT - CABLE END	77	1	1718	TORSIONAL DAMPER 5/8
30	1	638	WASHER SPRING LOCK 1/4				
31	1	622	NUT HEX 1/4-28				
32	1	1037	BUSHING CAM				
33	1	1038	WASHER CAM				
34	2	1039	SHIM - CAM				
35	1	1036	CAM ECCENTRIC DRILLED				
36	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
37	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
38	1	1170	SPRING GATE BUMPER				
39	1	1169	GATE BUMPER				
40	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
41	1	2051	SHAFT ONLY, BI SHORT, 14T 24 1/4 LG				
	1	2052	SHAFT ASSY COMPLETE, BI SHORT, 14T				
41	1	2056	SHAFT ONLY, BI LONG, 14T 29 1/4 LG				
	1	2057	SHAFT ASSY COMPLETE, BI LONG, 14T				
42	1	41	SHAFT BEARING THRUST RING				
43	1	477	COLLAR BACKFIT 7205				
44	1	1536	THRUST WASHER				
45	1	504	BEARING 7205B-UA				
46	1	511	TRUARC 5100-98				
47	1	1536	SPACER				
48	1	512	TRUARC N5002-212ZD				
49	1	433	UPPER SEAL CARRIER W/SEALS & O RINGS				

SIZE	TORQUE
1 /4-20 (M6)	8-9 FT-LBS
5 /16-18 (M 8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILLER STEERING:

SHIFT CABLE ASSY 2054, SEE PG. 34.8

BEARING, SEAL, SNAP & "O" RING KIT 803.1