

MODEL AD70

Shift Cable and Handle Assembly Instructions – Kit #1342

1. Place the pressed steel shift cable and bracket on the motor shift handle over a piece of masking tape.
2. Position as shown in the photograph and mark the hole positions with a pencil. Using a 3/16 inch drill through the shift handle for the #10-32 x 1 screws. Remove the tape and install the screws and fiber lock nuts.
3. Attach the rear shift cable end and cable anchor bracket to the jet drive. Attach the forward shift cable end to the shift handle. When threading the rod ends onto the cable and positioning the cable anchor onto the jet drive, position such that final adjustment can be made in either direction.
4. Place the reverse gate in forward with the roller at the end of the cam slot and shift the handle to forward.
5. Position the forward cable anchor on the motor, as shown in the photograph, over a piece of masking tape and mark the hole positions. Drill through using a 3/16 drill and attach the “U” clamp and shim using the #10-24 x 5/8 screws and fiber lock nuts.
6. Shift from forward to reverse and back to forward. The roller should be at the end of the cam slot such that the gate cannot be forcibly rotated toward reverse. Pull on the gate by hand to verify this. Tighten all adjustments.

