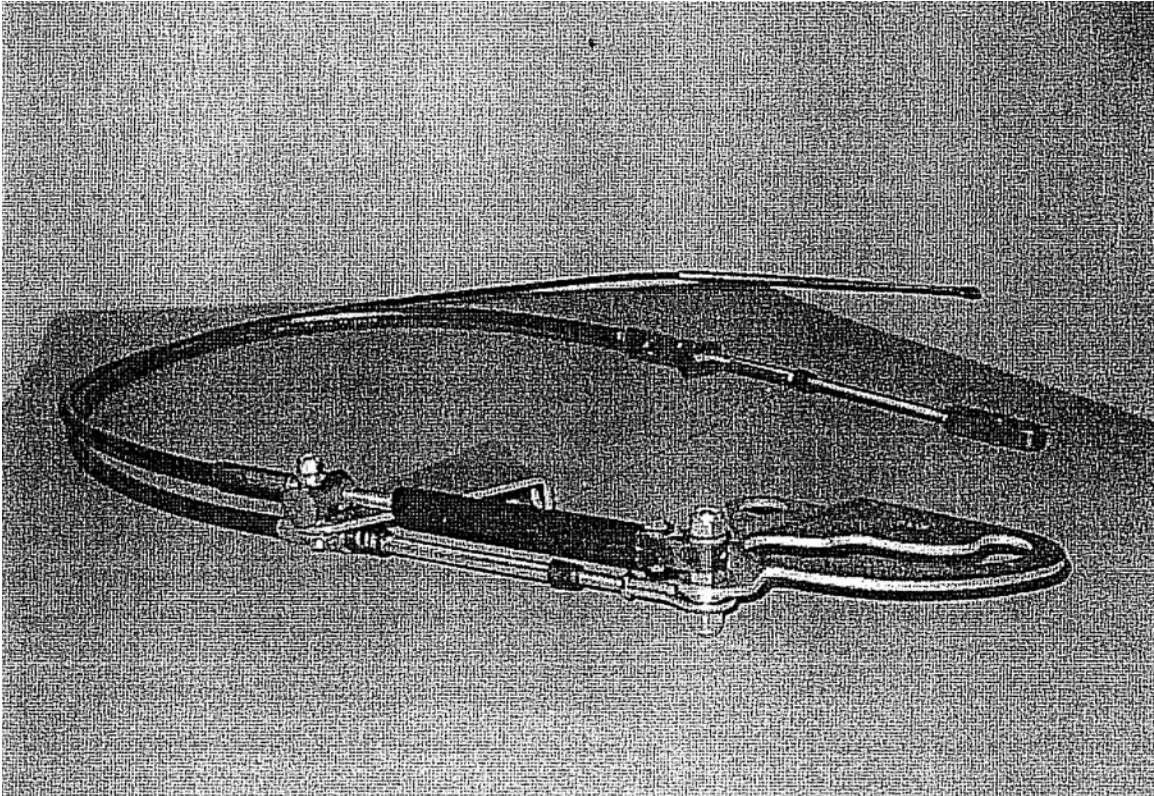
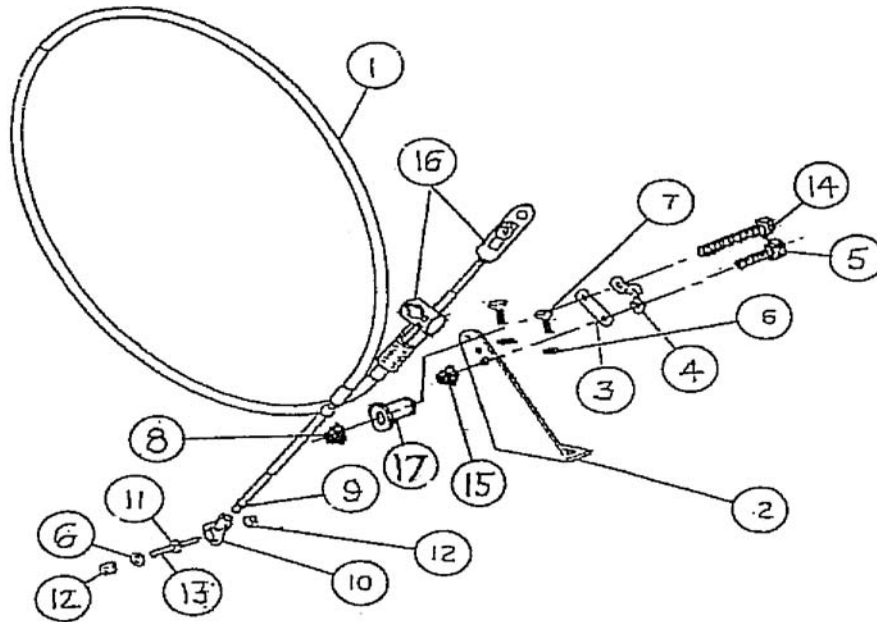


## 1810 AN-4M NEUTRAL CABLE INSTALLATION

1. Attach the Mercury shift cable from the remote control box and the Morse neutral switch cable to the cable anchor bracket as shown in the photograph below.
2. Attach the Morse cable ball rod end, with fiber lock nut, to the reverse gate cam after removing the ¼ plain nut and lock washer. Tighten the lock nut against the ball.
3. Install the other end of the neutral switch cable inside the motor cowling.
4. Shift the remote control to forward and adjust the Mercury cable anchor barrel so that the reverse gate roller is at the bottom of the cam slot.
5. Shift the remote control to neutral and adjust the cable end inside the cowling to reach the neutral switch neutral detent.
6. Water pressure will close the gate in reverse, so shift in and out of neutral and forward to check positions and then tighten all hardware.



NEUTRAL SWITCH CABLE ASSEMBLY  
MERCURY MODEL AN-4M  
1810  
LARGE SERIES



REF	QTY	PART NO.	DESCRIPTION
1	1	547.2	CABLE 5 FT MOR 33C SUPREME
2	1	156	BRACKET CABLE SUPPORT
3	1	542	SHIM MORSE AO35777
4	1	543	CLAMP CHRYS 154317
5	1	561	FIL HD SLOTTED 10-24 X 5/8
6	3	635	1/4 WASHER AN960C416
7	2	572	BOLT HEX HD 1/4-20 X 5/8
8	1	621	NYLOC 10-32
9	2	621.1	HEX NUT 10-32 JAM
10	1	553.2	BALL END 1/4 X 10-32 CABLE
11	1	62	1/4-28 HEX JAM NUT
12	2	624	NYLOC 1/4-28 HEX JAM NUT
13	1	1199	PIVOT CABLE END REV D
14	1	558	FIL HD SLOTTED 10-32 X 1 1/4
15	1	619	NYLOC 10-24
16	1	1808	MERC CABLE ADAPTER
17	1	1809	PIVOT-MERC NEUTRAL CABLE