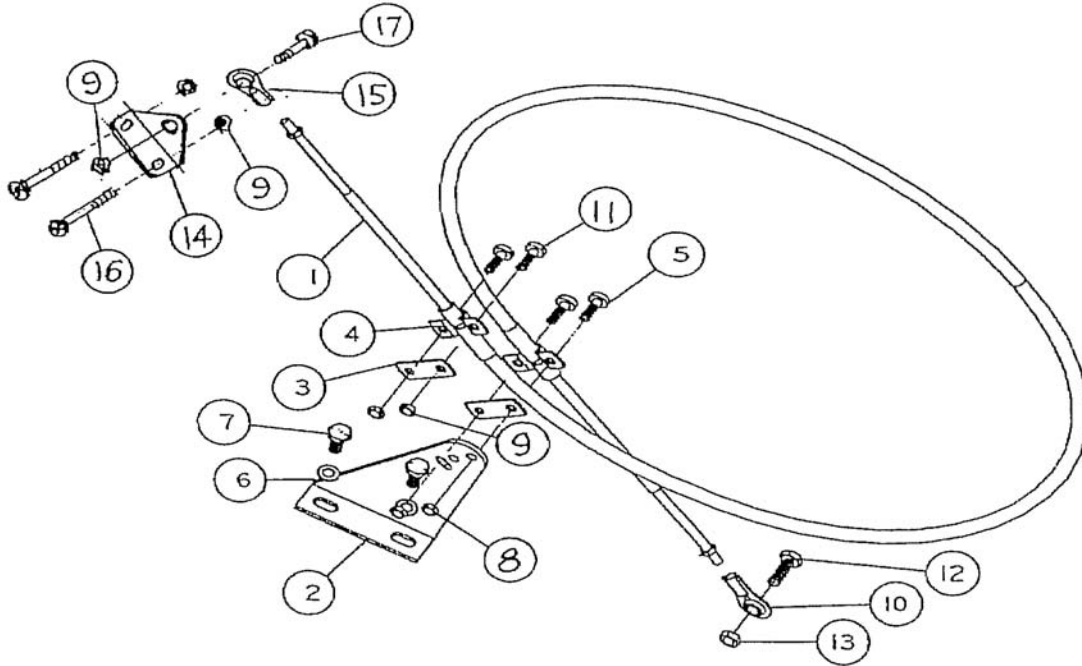


SHIFT CABLE ASSEMBLY  
HONDA TILLER STEERING HANDLE - STARTING 2004  
SHORT 15" MOTOR 1828



REF	QTY	PART NO.	DESCRIPTION
1	1	547	CABLE 4 FT MOR 33C SUPREME SHORT
1	1	547.1	CABLE 4 1/2 FT MOR 33C SUPREME LONG
2	1	156	BRACKET CABLE SUPPORT
3	2	542	SHIM MORSE AO35777
4	2	543	CLAMP CHRYS 154317
5	2	561	FIL HD SLOTTED 10-24 X 5/8
6	2	635	1/4 WASHER AN960C416
7	2	572	BOLT HEX HD 1/4-20 X 5/8
8	2	619	NYLOC 10-24
9	5	621	NYLOC 10-32
10	1	553.2	BALL END 1/4 X 10-32 CABLE
11	2	562	PAN HD SLOTTED 10-32 X 1/2
12	1	573	BOLT HEX HD 1/4-20 X 3/4
13	1	623	NYLOC 1/4-20
14	1	1824	SHIFT LEVER AI HONDA LONG 04
15	1	553.1	BALL END #10X10-32 CABLE
16	2	558.1	PAN HD PHILLIPS 10-32 X 1 1/2
17	1	558.4	PAN HD PHILLIPS 10-32 X 3/4

HONDA TILLER HANDLE ASSEMBLY INSTRUCTIONS  
STARTING YEAR 2004

1. Remove the lower cover from the steering handle.
2. Cut out the paper drilling templates and position them on the tiller body and rear face of the shift handle, holding them in place with masking tape. Center punch the holes centers.
3. When drilling the tiller body, place a piece of sheet metal inside to protect the wiring when the drill breaks through.
4. Start each of the four holes with a 1/16 drill, which is less likely to drift off center than the 3/16 drill. Then drill through using a 3/16 drill. On the shift handle, be careful that the two holes are parallel to each other and square to the handle face.
5. Attach the shift handle bracket and cable to the tiller. Replace the lower cover on the handle.
6. Attach the lower end of the cable to the jet drive linkage.
7. Place the reverse gate in forward with the cam roller at the end of the slot in the cam. Place the shift handle in forward. Adjust the cable and fitting and/or the position of the lower cable bracket to satisfy this condition. Lock hardware.
8. Shift to reverse and back to forward. The cam roller should be at the end of the slot in the cam such that the gate cannot be forcibly rotated toward reverse. Pull on the gate by hand to verify this. Readjust if necessary to satisfy this condition.

CAUTION: You must return the throttle to idle before shifting.

