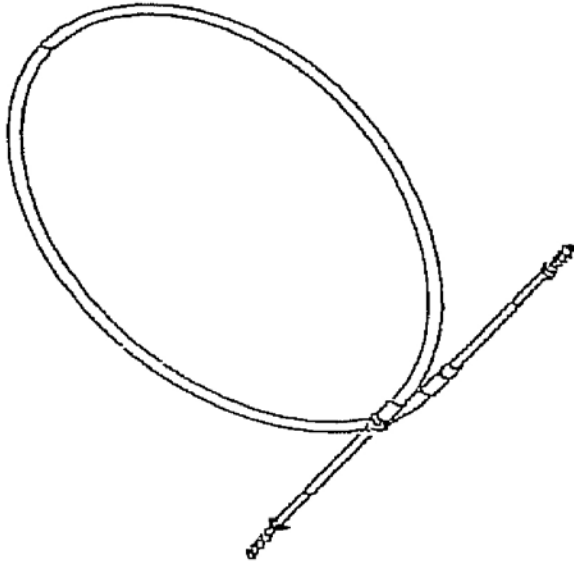
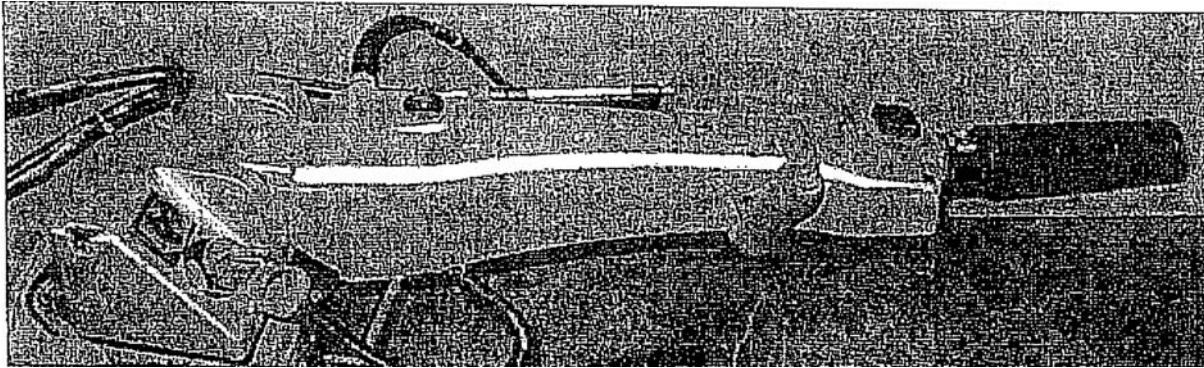


SHIFT CABLE ASSEMBLY
TILLER STEERING
HONDA 75-90 HP 2006
1867
LARGE SERIES



REF	QTY	PART NO.	DESCRIPTION
1	1	547.2	CABLE 5 FT MOR 33C SUPREME



HONDA TILLER HANDLE ASSEMBLY INSTRUCTIONS

1. Remove the side cover from the tiller handle and remove the existing shift cable.
2. Install the five foot cable and route it down the port side, through the gap between the motor midsection and motor mount, over to the starboard side and attach it to the inside rod and cable clamp on the jet drive linkage. The neutral switch cable, 1318, attaches to the outside rod end and cable clamp.
3. With the shift handle in forward and the reverse gate in forward, with the cam roller at the end of the slot, adjust the cable and/or anchor position to this condition. Lock the hardware. **Shift to reverse and back to forward. The roller should be at the end of the cam slot such that the gate cannot be forcibly rotated toward reverse. Pull on the gate by hand to verify this.**

If this forward lock condition is not met, readjust the cable positions.

4. Shift to neutral and adjust the 1318 neutral switch cable inside the motor compartment, so that the neutral switch is activated.
5. Reattach the tiller handle side cover.

CAUTION: You must return the throttle to idle before shifting.