

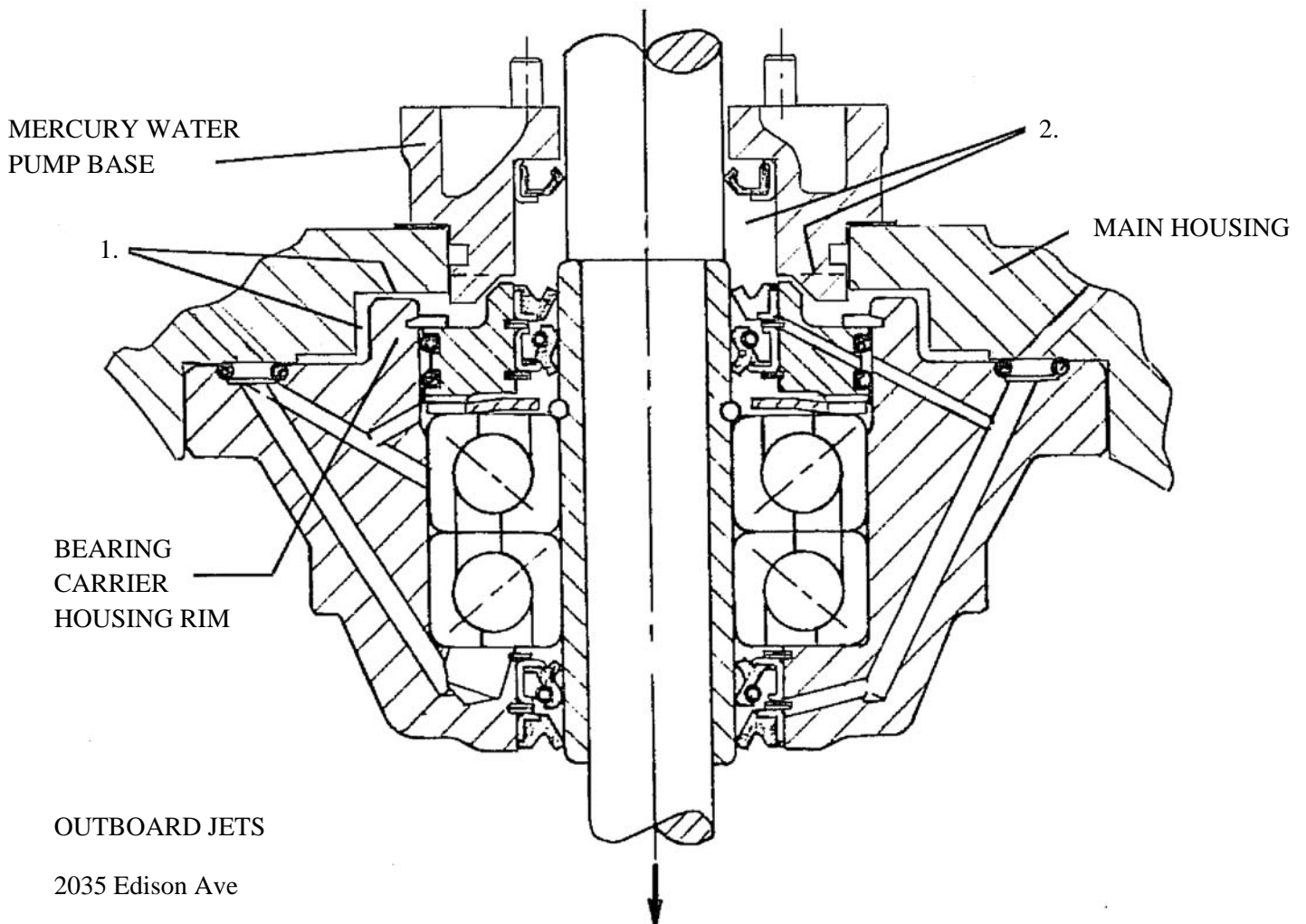
G SERIES DRIVESHAFT ASSEMBLY

Model GDL, Double Bearing, Part #931

All present and future production of the model G long driveshaft assemblies use two angular contact bearings mounted face to face to improve seal and bearing performance.

When installing these new shaft assemblies, as replacements in older model G jet drives, you must watch for clearance in the areas shown below. To determine if clearance exists, a 1/16 inch strip of modeling clay can be placed over the area in question as it is placed in position. Cut clearance wherever the clay shows interference.

1. Upper rim of bearing carrier housing in main housing: Check all around rim. If bearing housing does not sit down all the way, the "O" ring ports will leak and/or the shaft assembly may work loose. Cut any necessary clearance in main housing.
2. The base of the Mercury water pump and its shaft seals: The base of the pump can be cut away at the dotted line if necessary. If the seals in the base of the water pump interfere, one seal can be removed. They are not needed in the jet drive installation. Cooling will not be affected.



OUTBOARD JETS

2035 Edison Ave

San Leandro, CA 94577