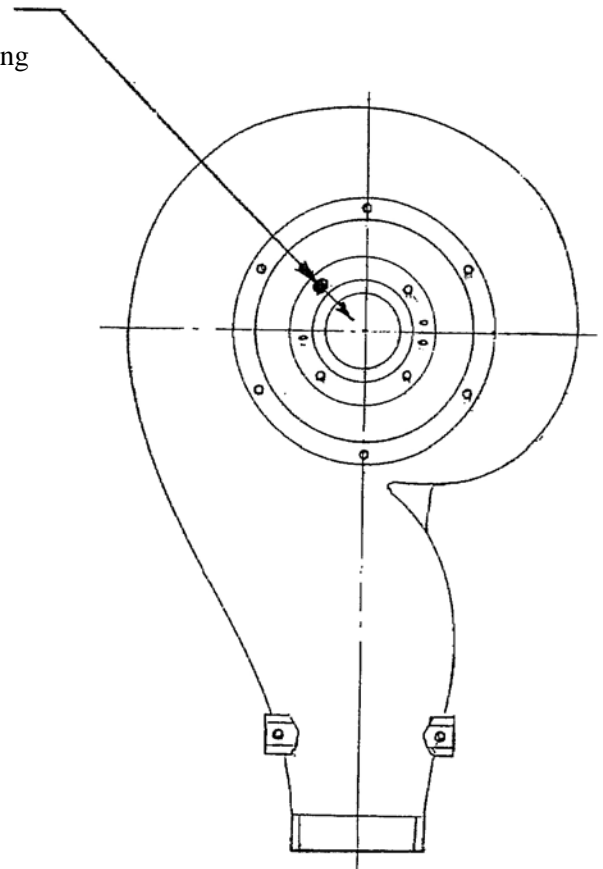


Change from 1/4" bolts to 5/16" bolts (4) holding driveshaft assembly

Large Series Jet Housings (2 1/2 inch exhaust tubes)

1. One of the 4 tapped holes (see diagram) must be moved .020 inch toward center. Drive the 7/8 long aluminum pin into this tapped hole, down flush, to plug this hole.
2. Drill out the other 3 tapped holes F (.257) drill x 1 1/4 deep. Tap 5/16-18 x 7/8 deep.
3. Lock the bearing carrier in place, using 3 – 5/16-18 x 7/8 bolts, being careful to line up the grease ports (use your water intake bolts).
4. Using a P (.323) drill, pilot through the bearing carrier to establish a center in the plugged hole, about 1/4" dia. Do not drill deeper than this. Then tap this remaining hole 5/16-18 x 7/8 deep.
5. Four 5/16-18 x 1 hex hd bolts with nylock patch are used to hold the driveshaft assembly. Lockwashers are used. Grease the threads. Tighten to 15 ft-lbs torque. 3/8 inch sockets will fit the C bores. 1/2 inch drive sockets may not.

This tapped hole must be plugged, redrilled, and tapped using the bearing carrier to locate the hole.



OUTBOARD JETS

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