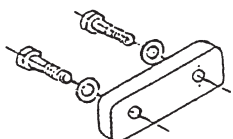


MODEL V CAM GATE



ANODE KIT 1693

**MODEL V MERCURY / MARINER CAM GATE**  
2 STROKE 2 CYL 18-25 HP

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	1347	TILT LATCH VS ASSY SIDE SHIFT	47	1	36.1	SHAFT SLEEVE PLASTIC MEDIUM
1	1	1347.1	TILT LATCH VL ASSY SIDE SHIFT	48	1	1705	IMPELLER TEY KEY - 1/2 ROUND
2	1	635	1/4 WASHER AN960C416	48	1	782	IMPELLER TEY KEY - SQUARE
3	1	618.1	ROLL PIN 1/8 X 9/16	49	8	21	SHIM WASHER MEDIUM
4	1	786	PUMP ADAPTER V	50	1	805	NUT KEEPER MED/PKG 2 PER BAG
5	4	637	WASHER SPRING LOCK #10	51	1	22.1	SHAFT NUT 5/8-18 BRASS
6	4	559	FIL HD SLOTTED 10-32 X 1			224.2	INTAKE ASSY 6 WITH GRILL & LINER
7	4	629	BOLT HEX HD M6-1.0 X 16MM	52	1	855	LINER 6 W/HARDWARE
8	1	784	ADAPTER PLATE V	53	2	638	WASHER SPRING LOCK 1/4
9	4	1251	SLEEVE V ADAPTER PLATE (SEE NOTE) *	54	2	572	BOLT HEX HD 1/4-20 X 5/8
10	8	640	WASHER SPRING LOCK 5/16 (SEE NOTE)	55	1	853	INTAKE PAINTED ONLY
11	4	592.1	BOLT SOC HD M10-1.5 X 35MM	56	2	216	GRILL ROD SMALL
12	4	595	BOLT HEX HD 5/16-18 X 2	57	8	215	GRILL BAR SMALL
13	1	606	BOLT HEX HD 3/8-16 X 1 1/4	58	6	573	BOLT HEX HD 1/4-20 X 3/4
		81401.14	VOLUTE WITH CAM GATE V	59	3	635	1/4 WASHER AN960C416
14	1	814.04	VOLUTE WITH EXHAUST TUBE V	60	2	572	BOLT HEX 1/4-20 X 5/8
15	1	221	EXHAUST TUBE SMALL 1 1/2	61	1	1718	TORSIONAL DAMPNER 5/8
16	1	847	CLIP EXHAUST TUBE 3/4	62	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH
17	2	621	NYLOC 10-32	63	2	624	NYLOC 1/4-28
18	1	975	LUBE HOSE ASSY	64	1	1043	SHAFT ROLLER
19	1	539	ZIRC FITTING 1/4-28	65	1	1042	ROLLER ASSY
20	1	550	GREASE GUN	66	1	1035	SHIFT CAM MEDIUM
21	1	552	GREASE 10 OZ. TUBE NO. 630-AA	67	1	1037	BUSHING CAM
22	1	1355.04	GATE PAINTED SMALL CAM MERCURY	68	1	1038	WASHER CAM
23	2	535	NYLINER 3/8 ID X 11/16	69	2	1039	SHIFT CAM
24	1	1177	SPRING GATE PIVOT 3/8	70	1	1036	CAM EXCENTRIC DRILLED
25	2	821	PIN GATE PIVOT 3/8 SMALL	71	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH
26	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH	NOTE : USE 8MM GEARBOX BOLTS ON ENGINES PRIOR TO 1984			
27	1	1170	SPRING GATE BUMPER				
28	1	1169	GATE BUMPER				
		1364	SHAFT ASSY COMPLETE, VSS, 9T				
29	1	1363	SHAFT ONLY, VSS, 9T 23 3/8 LG				
		801	SHAFT ASSY COMPLETE, VL, 9T				
29	1	800	SHAFT ONLY, VL, 9T 28 3/8 LG				
30	1	41	SHAFT BEARING THRUST RING				
31	1	477	COLLAR BACKFIT 7205				
32	1	1536	BACKUP WASHER MED/SMALL				
33	1	504	BEARING 7205B-UA				
34	1	511	TRUARC 5100-98SPP				
35	1	1535	SPACER 7205				
36	1	512	TRUAC N5002-212ZD				
37	1	433	UPPER SEAL CARRIER W/ SEALS & O RINGS				
38	4	517	SPIRLOX RR-150S				
39	2	506	SEAL INNER 0857				
40	2	507	SEAL OUTER 1317 REV B				
41	2	526	O RING 568-135				
42	1	813	BEARING CARRIER SEALS V				
43	3	521	O RING 568-011 1/16X5/16X7/16				
44	2	637	WASHER SPRING LOCK # 10				
45	2	561	FIL HD SLOTTED 10-24 X 5/8				
46	1	414	IMPELLER 6-79 W/ 36.1 SLEEVE				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILT LATCH ASSY 1347, 1347.1 SEE PAGE 16.2

SHIFT ROD ASSY 1348, 1348.1 SE PAGE 16.1

BEARING, SEAL, SNAP "O" RING KIT 803.1